

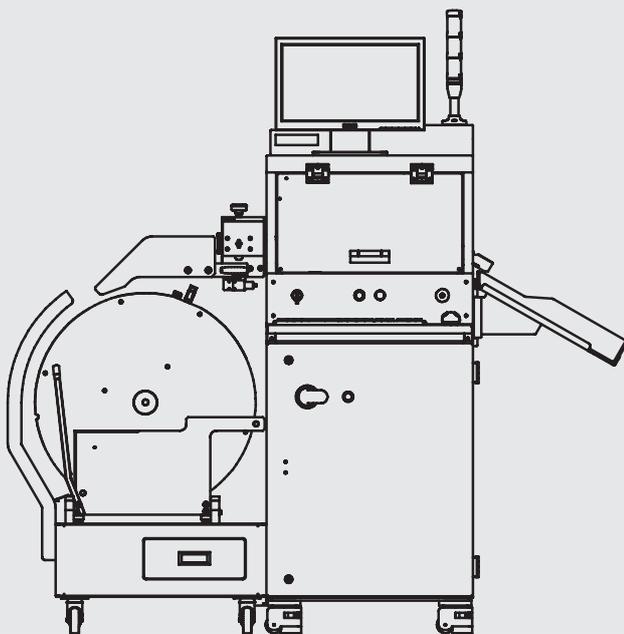
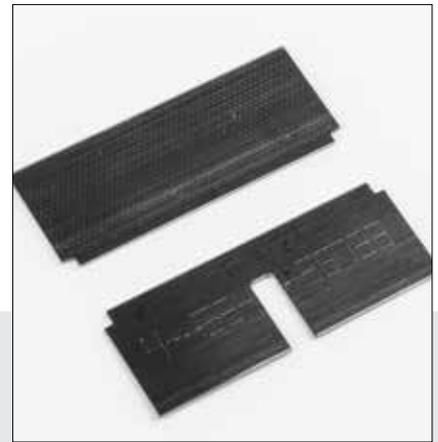
# IntegrA Crease



Creasing and straight rule production made easy

# IntegrACrease

IntegrACrease is a centralized system to process cutting rule, creasing rule and laser crease rule for cutting dies for the packaging industry. IntegrACrease can work with both cutting and creasing rule and is equipped with an automatic motorized sorting unit to collect varying steel rule pieces.



- Straight Cut
- Cut and crease
- Bridges
- Deformation (Dimpling)
- Scribing
- Clipped back corners for steel counters
- Dovetail
- Straight cut with gaps on creasing rule
- Perforation

Serviform machines operate on an innovative software system developed by Serviform. SDDS (Serviform Digital Diemaking System) was developed based on Windows OS, specifically to meet the needs of the die making industry. All Serviform machines can be networked together to help improve process efficiencies. In addition, the IntegrACrease machine is now managed entirely by multiple industrial PLCs.

**01**

More innovative than ever before, the IntegrACrease software allows you to select and define creasing rule in a fully automatic way. A radically new user interface makes the manufacturing of creasing rule easier and faster.

**02**





Unique software features allow the operator to program the creasing rule remotely from various Serviform machines on the network. Therefore, all the creasing rule and the straight cutting pieces can all be produced using one centralized processing machine including cut, crease, cut/crease and perforation rules. It is equipped with a motorized sorting unit to collect the finished pieces automatically. As with all Serviform machines, the IntegrACrease is fully electric and power requirements are reduced to a bare minimum.

**03**

All the processing operations are performed by three "new generation" multiple tool cartridges. These cartridges allow for a number of operations (i.e. straight cutting, bridging, perforation, cut/crease, bending marks, dimpling, dovetail, clipped crease corners) increasing production speed and freeing up other bending machines to do just that, bend.

**04**



Serviform America was formed in August of 2015, in partnership with Proform S.r.l the manufacturing division of Serviform, to provide a domestic parts and service organization for all Serviform machines in North America. In 2020, Serviform America added Cutlite Penta to their equipment arsenal and became the exclusive agent of Serviform equipment and Cutlite Penta Laser Systems in the United States and Canada. Serviform America is committed to providing customers with the highest level of service as well as a robust inventory of parts for Serviform benders, milling machines, rubber processors and Cutlite Penta flat, rotary and combo laser systems.

# SERVIFORM

## Numbers that count in Italy!



**+60%**

*Increase of machines sold from 2009 to 2021*



**+60:**

*Employees*



**5**

*International patents*



**7%**

*Turnover reinvested in Research and Development annually*



**+4500 mq:**

*Office area and production departments*



**91%**

*Export turnover*



**+800**

*Companies using our machines*



**+60**

*Countries where we have machines installed*



**+650**

*Service and assistance hours per year*



**12**

*Research and Development active projects*



**72.400 kw:**

*Energy produced by Serviform photovoltaic park*



**+110**

*Customers visiting per year*



**1 mm:**

*Minimum bending radius*



### Accuracy

### Dimension & Weight

### Power & Consumption

Hardware:  
x86 Compatible Windows

Data Input:  
.CF2/ .DXF/ .DWG/ .DDE/ .DDS/  
.DD3/ .DS2/ .NC/ .RUL/ .N/ .RTX

Steel Rule Thickness:  
2 Pt. (0.71 mm), 3 Pt. (1.07 mm),  
4 Pt. (1.42 mm)  
Lasercrease: 3/6 Pt. 4/6 Pt. 4/8 Pt.

Steel Rule Height:  
18 - 32 mm  
(0.708" - 1 1/4")

Machine Body (l x w x h):  
1701.8 x 1117.6 x 1905 mm  
(67" x 44" h 75")

Coil Holder Trolley:  
711.2 x 812.8 x 1041.4 mm  
(28" x 32" x 41")

Weight Machine Body:  
340 Kg  
(750 lbs.)

Weight Coil Holder Trolley:  
60 Kg  
(132 lbs.)

Power Supply:  
220V +/-10% 50/60hz 1P

Air Pressure:  
6 bar (87 psi)

Power Consumption:  
2.5 kW

Compressed Air Consumption:  
max 10 NI/min

Technical specifications can change without notice

Serviform machines are proudly manufactured by Proform S.r.l.

6840 Meadow Lane, Alpharetta, GA 30005  
Phone: 844.850.4732 Email: sales@serviformamerica.com

[www.serviformamerica.com](http://www.serviformamerica.com)